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Product Data Sheet

Product	Quick Drying Enamels
Product Code	QDAS - QDWS
Description	This range of Industrial Enamels is of high quality and can be used on all suitably primed surfaces both interior and exterior
Composition	Stryrenated Alkyd

Physical Properties

Colour	as per colour card
Appearance	sheen / satin
Viscosity	65 seconds (FC4)
Shelf Life	approximately 12 months, except for BLUE – a max of 5 months.
Storage Conditions	normal
Pack Size	1ℓ, 5ℓ, 20ℓ, 200ℓ

Application Properties

Method	roller, spray, dipping
Volume Solids (Typical)	30 - 38% depending on colour
Recommended Average DFT in microns	25
VOC	693.6grams / litres
Theoretical Coverage (m² / ℓ)	8 – 12
Wet Film Thickness in microns	75 microns
Recommended No of Coats	two or more, depending on colour and DFT
Drying Time at 25°C	15 mins (touch dry) 1 hour (hard dry)
Overcoating Time at 25°C	4 hours (minimum)
Thinning	up to 10% with QD Thinners
Cleaning Solvent	QD Thinners
Recommended System	Use as a decorative and protective coating on all steel sections which have been suitably primed

Precaution

Flashpoint	Below 11°C
Toxicity	normal when used in well ventilated areas

Note

THIS PRODUCT IS LEAD FREE.

No guarantee is implied by the recommendations contained herein since the data sheet is issued for information purposes only. Method of application on surface, cleanliness and conditions of use etc. are beyond our control.